



# FINISH:

POWDER COAT  
CRINKLE BLACK

# MATERIAL:

2024-T3 .063 THICK  
QA-A-250/4

MIN. BEND RADIUS: .188

Qty 1 per SET



A

DZ104

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.		DRAWN		DATE		DART		DART AERO ACCESSORIES INC. CANADA	
APPROVED				D=DIAMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DESIGN		1492					
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				STRESS				TITLE		BRACKET	
OF		GENERAL		LIMITS		BJ=MS20470AD BB=MS20425AD		CHECKED				CODE		DWG NO. DZ104	
CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 / 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL. S - 7742 5. HOLES PER AND 10367		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 1° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005				CLIENT				SCALE		1:1 SHT 1 OF 1	
REPORT ALL DISCREPANCIES — DO NOT SCALE															



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